

Short Communication

# Superconducting Cuprates and Related Oxides XI. Aluminium Contamination of Flux-Grown Crystals of $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$ and $\text{PrBa}_2\text{Cu}_3\text{O}_{7-\delta}$

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The top seeded preparation of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  and  $\text{PrBa}_2\text{Cu}_3\text{O}_{7-\delta}$  crystals from a BaO–CuO flux in  $\text{Al}_2\text{O}_3$  crucibles has been reported recently.<sup>1</sup> The problem with this growth mode is that the flux corrodes the crucible and Al is found in the cuprate crystals. Microprobe analyses have shown that the Al content is significant, and the compositions  $\text{YBa}_2\text{Cu}_{2.87(8)}\text{Al}_{0.10(1)}\text{O}_{6.31(2)}$ <sup>2</sup> and  $\text{PrBa}_2\text{Cu}_{2.75(3)}\text{Al}_{0.10(1)}\text{O}_{6.64(10)}$ <sup>1</sup> have been reported. The aluminium atoms are substituting the CuI atoms in the structure, which have an effect on the superconducting properties. Different attempts have been made to reduce or even eliminate the Al content in the cuprate single crystals. A possibility is to add compounds like  $\text{B}_2\text{O}_3$ ,  $\text{Bi}_2\text{O}_3$  and or  $\text{BaF}_2$  to the flux, which has been reported to reduce the Al content in the cuprate single crystals.<sup>3–6</sup> Another approach is to reduce the contact between the flux and the  $\text{Al}_2\text{O}_3$  crucible by a protecting layer on the inside of the crucible or by using an aluminium free crucible inside the  $\text{Al}_2\text{O}_3$  crucible. This has been tested in the present investigation.

## Experimental and results

The chemicals used in the growth experiments were:  $\text{Y}_2\text{O}_3$ , 99.99%, and  $\text{Pr}_6\text{O}_{11}$ , 99.9%, from Auer-Remy, BaO, 97.5%, Johnson Matthey,  $\text{BaO}_2$ , 95%, Aldrich, and CuO, p.a., Merck. The crucibles used were made of  $\text{Al}_2\text{O}_3$ ,  $\text{Y}_2\text{O}_3$ ,  $\text{ZrO}_2$  and  $\text{BaZrO}_3$ . The growth experiments were performed using a double crucible arrangement sketched in Fig. 1. Crucible 1 was typically a commer-

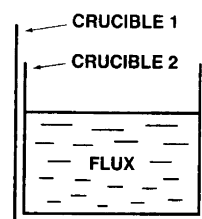


Fig. 1. Sketch of a double crucible arrangement used in the flux growth of cuprates.

cially available crucible of  $\text{Al}_2\text{O}_3$  or  $\text{ZrO}_2$ . Crucible 2 was either a commercially available crucible or was a layer made of  $\text{Y}_2\text{BaCuO}_5$  or of  $\text{BaPrO}_3$  which were made from stoichiometric mixtures of  $\text{Y}_2\text{O}_3$ , BaO, CuO,<sup>7</sup> or of  $\text{Pr}_6\text{O}_{11}$ , BaO,<sup>8</sup> respectively, and reacted at 900 °C for 12 h. The wall thickness of the layers was approximately 10 mm, with a density of 50% of the theoretical density. The BaO–CuO mixture was reacted in a  $\text{ZrO}_2$  crucible and had the nominal composition  $\text{Ba}_3\text{Cu}_7\text{O}_{10}$ . The flux composition in the growth experiments was typically 15 mol% Y(Pr) $\text{Ba}_2\text{Cu}_3\text{O}_7$  and 85 mol%  $\text{Ba}_3\text{Cu}_7\text{O}_{10}$ .

The crystal growth furnace used was of the type described previously and the temperature–time profile of the experiment was also as described previously.<sup>1</sup> The charge was melted at the temperature  $T_m$ , and the sample was then slowly cooled to the temperature  $T_1$ . During cooling the temperature of the melt surface was higher than that of the bottom of the crucible. The accelerated crucible rotation technique was used to prevent precipitation of crystals on the surface of the melt. Then the thermal gradient over the crucible was reversed, and a single crystal seed was introduced to the surface of the melt at the temperature  $T_c$ . Growth of the crystal on the

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seed took typically 10–14 days to obtain a crystal of the dimensions  $7 \times 7 \times 3 \text{ mm}^3$ . Microprobe analyses were made of the grown crystals as described previously.<sup>1</sup> Typical results of the growth experiments are reported below

*YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7</sub> crystal.*  $T_m = 1000^\circ\text{C}$ ,  $T_1 = 950^\circ\text{C}$ ,  $T_c = 963^\circ\text{C}$ . Crucible of Al<sub>2</sub>O<sub>3</sub> with inside layer of Y<sub>2</sub>BaCuO<sub>5</sub>: The inside layer was the yttrium source but was, however, not sufficiently dense to prevent contamination of the melt with aluminium. Microprobe analysis of the grown crystal gave the composition Y<sub>0.97(5)</sub>Ba<sub>2.02(3)</sub>Cu<sub>2.77(5)</sub>Al<sub>0.11(5)</sub>O<sub>6.41(5)</sub>. The aluminium content is thus comparable with that of a crystal grown from an Al<sub>2</sub>O<sub>3</sub> crucible, the composition of which was YBa<sub>2</sub>Cu<sub>2.87</sub>Al<sub>0.10</sub>O<sub>6.31</sub>.<sup>2</sup>

Crucible of ZrO<sub>2</sub> with inside layer of Y<sub>2</sub>BaCuO<sub>5</sub>: After 1–2 days the seed crystal of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7- $\delta$</sub>  began to dissolve and the Y<sub>2</sub>BaCuO<sub>5</sub> phase started to precipitate on the seed crystal. The ZrO<sub>2</sub> crucible was strongly corroded by the flux.

Crucible of Al<sub>2</sub>O<sub>3</sub> with an inside crucible of Y<sub>2</sub>O<sub>3</sub>: The melt penetrated through the Y<sub>2</sub>O<sub>3</sub> crucible wall 10–20 h after the flux had been melted. However, the growth experiment could continue.

*PrBa<sub>2</sub>Cu<sub>3</sub>O<sub>7</sub> crystal.*  $T_m = 980^\circ\text{C}$ ,  $T_1 = 930^\circ\text{C}$ ,  $T_c = 943^\circ\text{C}$ . Crucible of Al<sub>2</sub>O<sub>3</sub> with an inside layer of BaPrO<sub>3</sub>: A  $10 \text{ l h}^{-1}$  gas flow of Ar was used to reduce the oxygen content in the furnace. The microprobe composition of the grown crystal was Pr<sub>1.03(4)</sub>Ba<sub>2.00(5)</sub>Cu<sub>2.75(5)</sub>Al<sub>0.19(2)</sub>O<sub>6.58(6)</sub>. The growth experiment gave thus a crystal with a considerable content of aluminium.

Crucible of BaZrO<sub>3</sub> inside a crucible of Al<sub>2</sub>O<sub>3</sub>: For this growth experiment we used a BaO which contained SrO. The microprobe analysis gave the composition Pr<sub>1.04(2)</sub>Ba<sub>2.01(2)</sub>Sr<sub>0.04(2)</sub>Cu<sub>2.73(2)</sub>Al<sub>0.06(2)</sub>O<sub>6.40(2)</sub>. The aluminium content of the crystal is still significant but is, however, reduced compared to the composition of the crystal PrBa<sub>2</sub>Cu<sub>2.75</sub>Al<sub>0.10</sub>O<sub>6.64</sub> grown from a crucible of Al<sub>2</sub>O<sub>3</sub>.<sup>1</sup>

Crucible of Y<sub>2</sub>O<sub>3</sub> inside a crucible of ZrO<sub>2</sub>: A seed crystal of YBa<sub>2</sub>Cu<sub>2.8</sub>Al<sub>0.1</sub>O<sub>7- $\delta$</sub>  was used mounted on a holder of MgO fixed on a rod of Al<sub>2</sub>O<sub>3</sub>. The flux contained praseodymium oxide and the Y<sub>2</sub>O<sub>3</sub> crucible was the yttrium source for the growth of a (Y,Pr)Ba<sub>2</sub>Cu<sub>3</sub>O<sub>7- $\delta$</sub>  crystal. An argon gas flow of  $10 \text{ l h}^{-1}$  was used and the crystal growth took 17 days. The composition of the crystal was according to microprobe analysis Y<sub>0.13(6)</sub>Pr<sub>0.92(4)</sub>Ba<sub>1.93(8)</sub>Cu<sub>2.83(9)</sub>Al<sub>0.04(1)</sub>O<sub>6.45(7)</sub>. This crystal had the lowest aluminium content of the

grown crystals. In this experiment the aluminium source was only the seed crystal and the Al<sub>2</sub>O<sub>3</sub> rod on which the seed crystal and the MgO seed holder was mounted.

## Conclusion

The top seeded preparation of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7- $\delta$</sub>  and PrBa<sub>2</sub>Cu<sub>3</sub>O<sub>7- $\delta$</sub>  crystals from a BaO–CuO flux kept in a crucible requires a small vertical temperature gradient in the crucible to transport material from the feed to the growing crystal and a growth time of 1–3 weeks to obtain large crystals. Commercially available crucibles of Al<sub>2</sub>O<sub>3</sub> were mechanically stable for the growth experiments but corroded. Inside layers of Y<sub>2</sub>O<sub>3</sub>, Y<sub>2</sub>BaCuO<sub>5</sub> or PrBaO<sub>3</sub>, which are also the yttrium or praseodymium sources for the crystals, only reduce the aluminium content of the grown crystals compared to crystals grown in Al<sub>2</sub>O<sub>3</sub> crucibles without any of the abovementioned layers when these layers are dense. However, the layers used in the present investigation have not been sufficiently dense to prevent the flux from penetrating the layers and corrode the Al<sub>2</sub>O<sub>3</sub> crucibles. The crystals obtained in this project had volumes up to  $0.5 \text{ cm}^3$  and will be used to investigate physical properties of high- $T_c$  superconductors by elastic and inelastic neutron scattering.

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